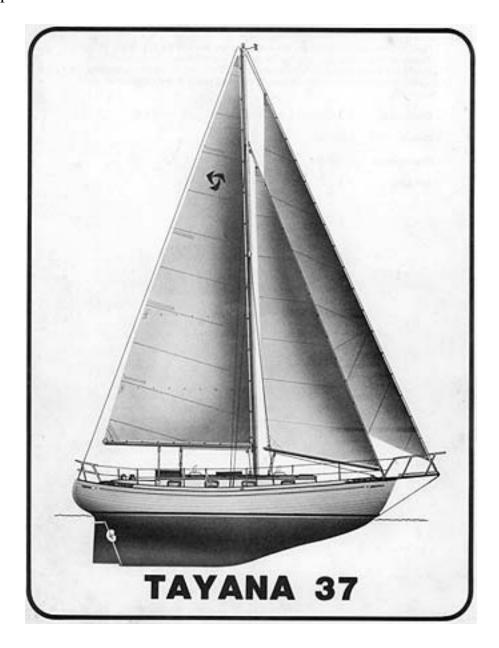
Chapter I



OPERATIONS AND MAINTENANCE MANUAL

Chapter 1



OPERATIONS AND MAINTENANCE MANUAL

Originally prepared by Southern Offshore Yachts. Converted to digital format by Harvey J. Karten August 1998. Current update: 1/10/02 Many thanks to Ed Potter, Tom Beard and Mauro Migliorelli

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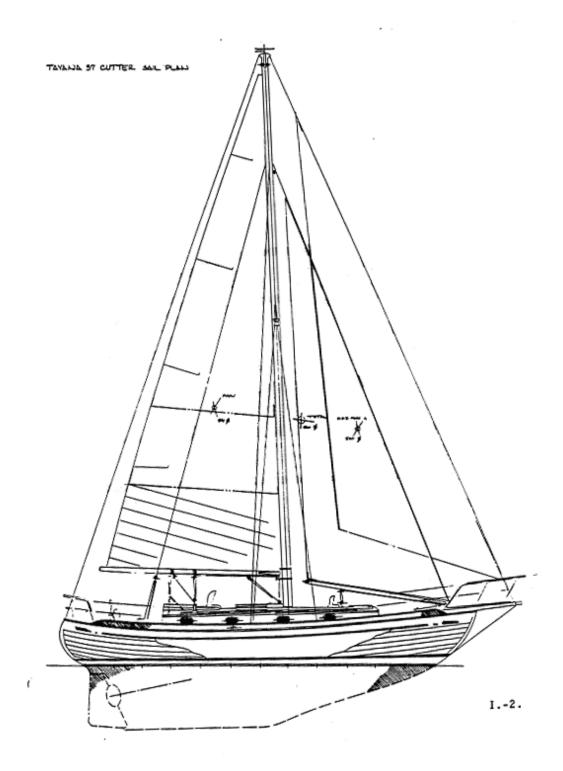
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INTRODUCTION

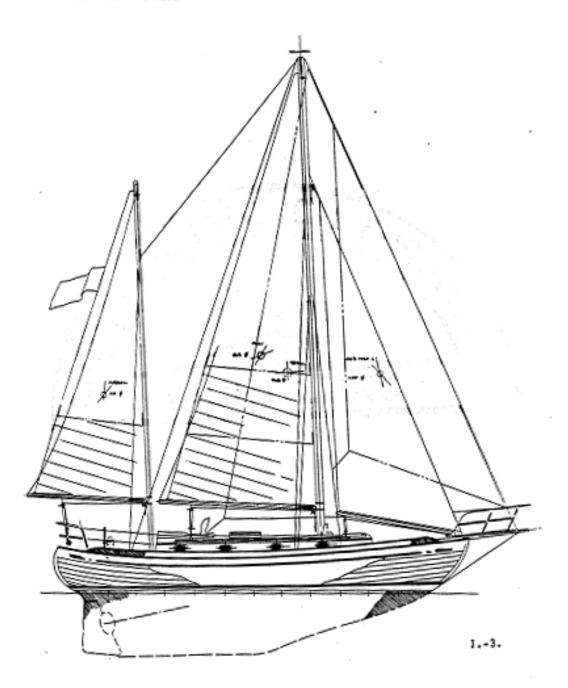
You are to be congratulated on your selection of the TAYANA 37 cruising yacht. There is no better yacht in her size range on the market. With care and proper maintenance she will not only prove to be an excellent investment, she will take you cruising anywhere in the world safely and comfortably. This is being proven almost daily. Ocean crossings by TAYANA 37's are routine. Circumnavigations have been reported. By the same token, over 100 of these yachts are the primary homes of their owners.

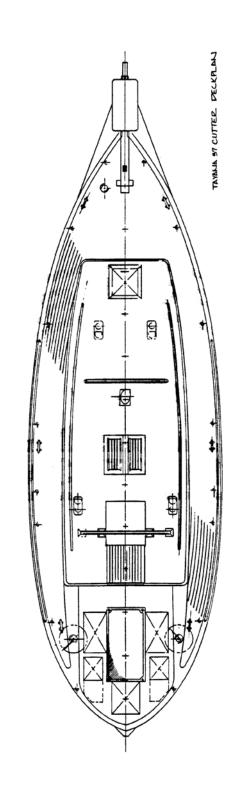
The object of this handbook is to help you to know your yacht and to guide you in providing proper care and maintenance. And really, it isn't very hard- in fact, it can be a lot of fun. Your TAYANA 37 has been designed and built with maintenance in mind. Machinery, pumps, glands, seacocks, etc. have been installed to insure full and easy access. Where simplicity and adequate function do not conflict, the simpler equipment has been chosen. In a few cases, custom interiors have complicated some equipment installations, but you will find that adequate access and straight-forward installation have alleviated the potential for problems.

In the various sections which follow, you will find discussions of materials and construction, hull maintenance, rigging and sails, machinery-electrical systems and plumbing. But remember, this is a TAYANA 37 manual. It is not a general maintenance manual. It is not designed to take the place of your manufacturer's equipment manuals. In fact, should you find conflicts between this manual and that published by the manufacturer of any piece of equipment, the manufacturer's recommendations should be followed.



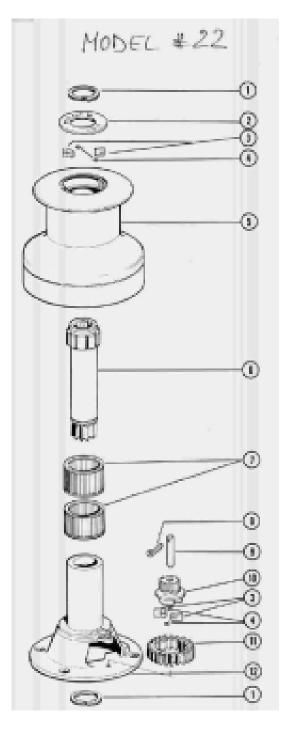
TAVALLA ST KETCH SALL PLAN





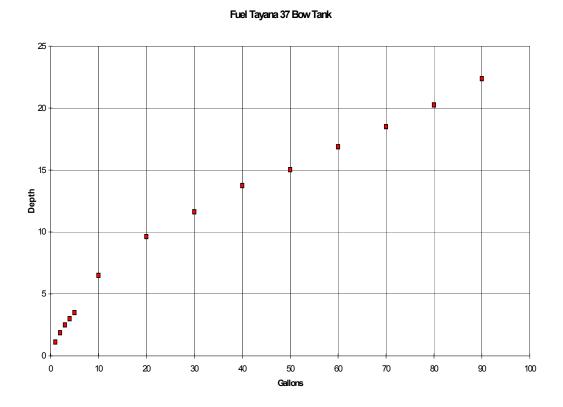
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BARIENT WINCH #22 WINCH ASSEMBLY

Volume in Fuel Tank in Bow of older Tayana 37 as a function of height of fuel in tank. As the tank is shaped in the form of a polyhedron, the exact relationship of fuel level to total volume is non-linear and difficult to assess. Based on data provided by Tom Beard in TOG News.



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